

Work Order ID 138630

Thursday, November 05, 2015 10:30:10 AM

138630

Page 1

Item ID: D4020-5 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Mesh (350 Basket Long, Lid)
 Start Date: 11/5/2015 Start Qty: 2.00 ***2*** Cust Item ID:
 Required Date: 11/5/2015 Req'd Qty: 2.00 ***2*** Customer:
 Reference:

Approvals: Process Plan: MLS Date: NOV 05 2015 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4020	A								

100	FLOW WATER JET	0.00							
100									
Shear	Memo	0.02							
Shear	1-Cut as per Dwg D4020 (Cut out for label will be cut when install on lid (D3914-041))								
						<u>2x</u>		DAS 43 9-89	NOV 05 2015
110	QC6- Inspect dimensions to drawing	0.00							
110									
QC	Memo	0.00							
Quality Control									
						<u>2</u>		DAS 24 9-89	NOV 05 2015
120	Identify as per dwg & Stock Location: <u>WWA 04</u>	0.00							
120									
Packaging	Memo	0.00							
Packaging	LOCATION: WA004								
						<u>2x</u>		DAS 43 9-89	NOV 05 2015

Work Order ID 138630***138630***

Page 2

Thursday, November 05, 2015 10:30:10 AM

Item ID: D4020-5 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Mesh (350 Basket Long, Lid)
Start Date: 11/5/2015 Start Qty: 2.00 ***2*** Cust Item ID:
Required Date: 11/5/2015 Req'd Qty: 2.00 ***2*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC21 - Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.00							
Quality Control									

MCS NOV 06 2015

Picklist Print

Thursday, November 05, 2015 10:30:13 AM

Page 1

Work Order ID: 138630

138630

Parent Item: D4020-5

D4020-5

Parent Item Name: Mesh (350 Basket Long, Lid)

Start Date: 11/5/2015

Required Date: 11/5/2015

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP RevA: new issue DD 09.11.26 verified by:EC
per dwg revA 10.03.15 verified by:EC

IPP Rev:B as

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304EX0.75-16F		Purchased				100	sf	673.3200	14.386	30.28632			

M304EX0 75-16F

Expanded Metal Flat SS

**DAS
43**

NOV 05 2015

Location

Loc Qty

Loc Code

WA004

673.32

M132745

30

M132864

3.2

M132967

0.12

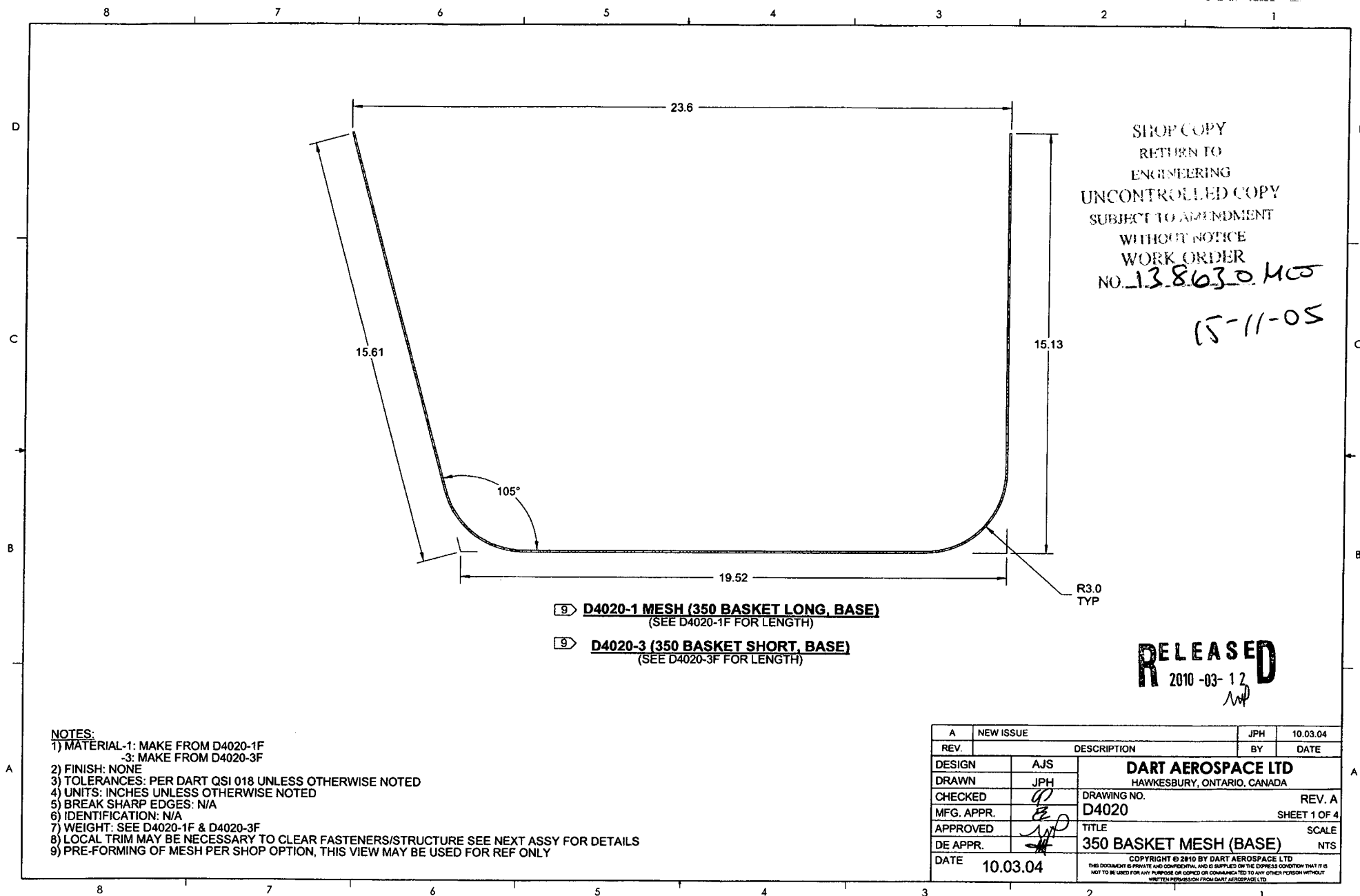
M133198

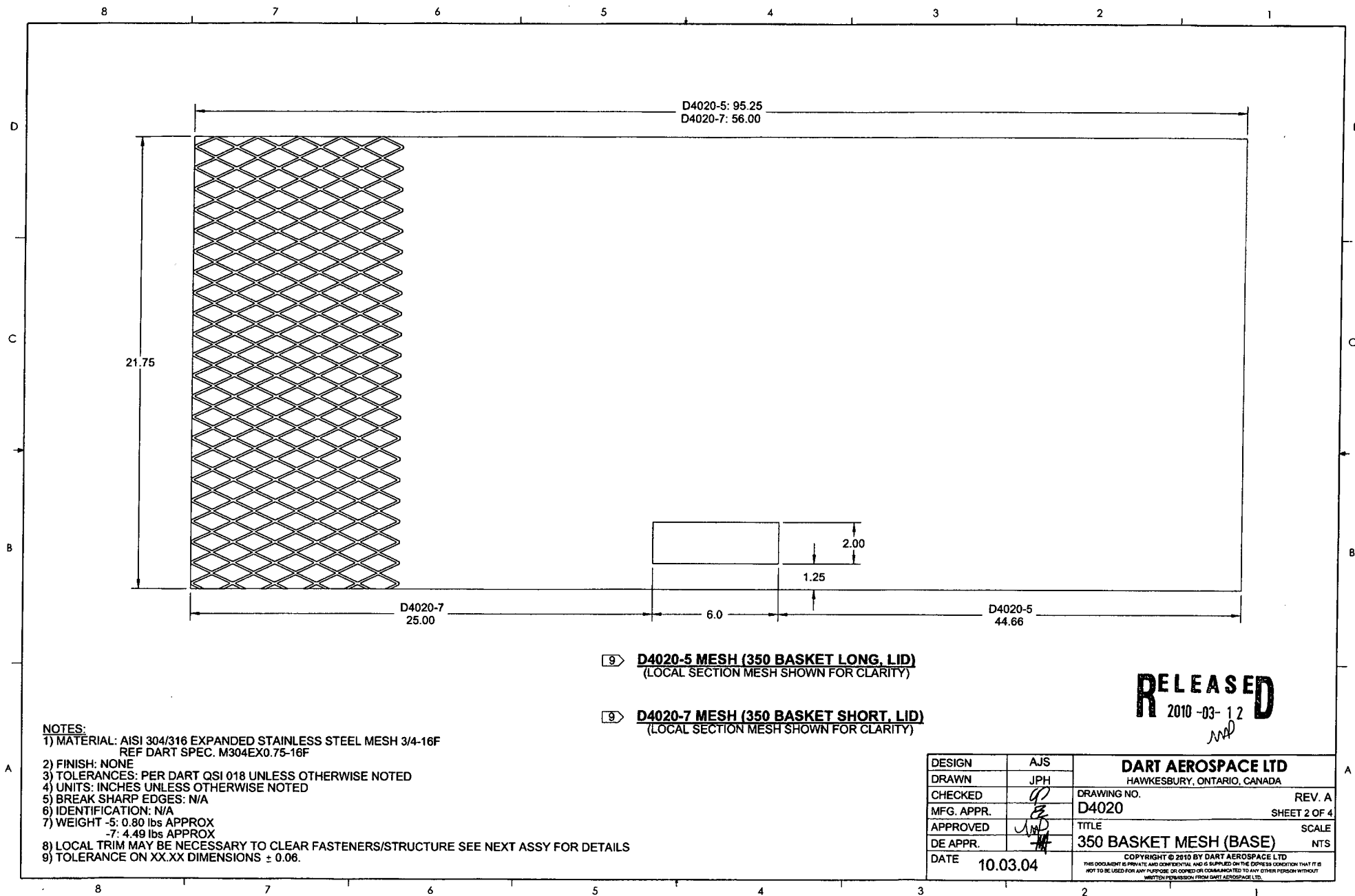
320

M133466

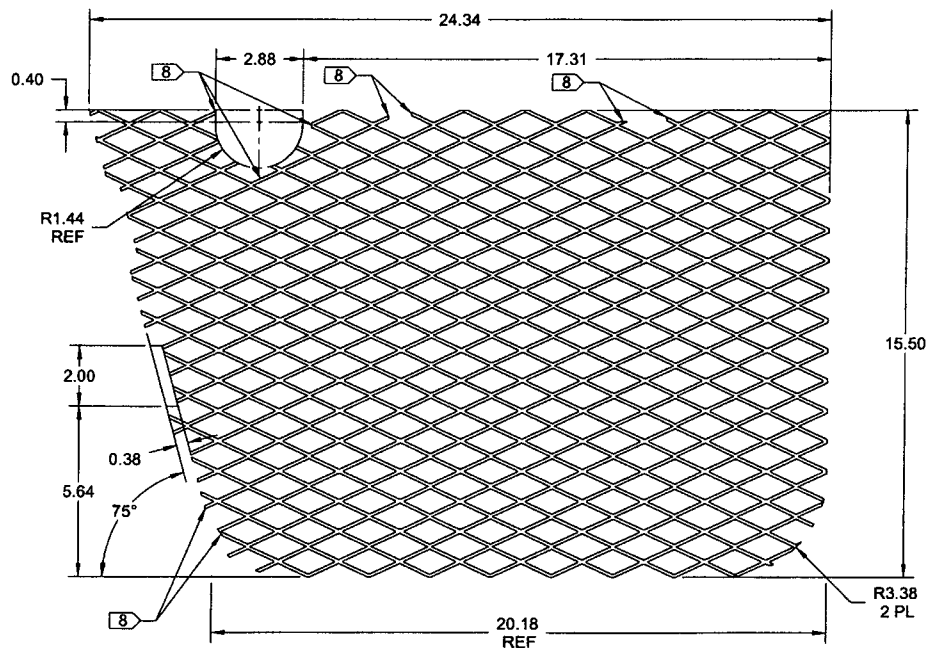
320

4133198 → 33 58





RELEASED
2010-03-12
[Signature]



9 D4020-11 END MESH, BASKET

NOTES:

- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH 3/4-16F
REF DART SPEC. M304EX0.75-16F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 1.22 lbs
- 8) LOCAL TRIM MAY BE NECESSARY TO CLEAR FASTENERS/STRUCTURE SEE NEXT ASSY FOR DETAILS
- 9) TOLERANCE ON XX.XX DIMENSIONS ± 0.06 .

RELEASED
2010-03-12
JMD

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	JPH		
CHECKED	<i>[Signature]</i>	DRAWING NO. D4020	REV. A
MFG. APPR.	<i>[Signature]</i>	TITLE 350 BASKET MESH (BASE)	SHEET 3 OF 4
APPROVED	<i>[Signature]</i>	SCALE NTS	
DE APPR.		COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	
DATE	10.03.04		

